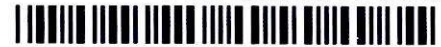




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1510
Job Sheet 213656



Part No: 647.1510

Job Qty: 12 pcs

Part Name: Upper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/20

Job Tracking No:

Due Date: 11/6/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: 647.1500 REV.E IPP REV: A NEW ISSUE JFS 14/08/19 VERIFIED BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	12 pcs			0.00	0.60	Bandsaw - 1		<i>[Signature]</i>
110	HAAS 4 Axis - B4B	12 pcs			1.00	13.79	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	12 pcs			0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		<i>[Signature]</i>
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



Container No: S304654



Part: 647.1510

Job No: 213656

Serial No/Batch: S304654

Revision: Rev E

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/03/20

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			QC 2 - 8	
			QC 2 - 66	
			QC 2 - 64	
			QC 2 - 65	
			QC 2 - 5	
			QC 2 - 71	
			QC 2 - 73	
			QC 2 - 69	
			QC 2 - 76	
			QC 2 - 86	
			QC 2 - 83	
130 QC 8	12 pcs	0.00 0.00	QC 8 - 12	
			QC 8 - 14	
			QC 8 - 17	
			QC 8 - 20	
			QC 8 - 25	
			QC 8 - 3	
			QC 8 - 32	
			QC 8 - 33	
			QC 8 - 35	
			QC 8 - 39	
			QC 8 - 4	
			QC 8 - 44	
			QC 8 - 45	
			QC 8 - 49	
			QC 8 - 58	
			QC 8 - 8	B = 20-10-05
			QC 8 - 9	
			QC 8 - 68	
			QC 8 - 67	
			QC 8 - 1 (A)	
			QC 8 - 47	
			QC 8 - 40	
			QC 8 - 52	
			QC 8 - 23	
			QC 8 - 57	
			QC 8 - 76	
			QC 8 - 61	
			QC 8 - 66	
			QC 8 - 73	
			QC 8 - 82	
140 Outsource - 4 - Anodize	12 pcs		ATG001-VC	3
150 Packaging 2-1 - Receive - B4B	12 pcs	0.00 0.00	Packaging 2 - 1 - B4B	
			Packaging 2 - 2 - B4B	
			Packaging 2 - 3 - B4B	
			Packaging 2 - 5 - B4B	
			Packaging 2 - 4 - B4B	
			Packaging 2 - 6 - B4B	
			Packaging 2 - 7 - B4B	
			Packaging 2 - 8 - B4B	
			Packaging 2 - 9 - B4B	
			Packaging 2 - 10 - B4B	
			Packaging 2 - 11 - B4B	
			Packaging 2 - 12 - B4B	
			Packaging 2 - 13 - B4B	
			Packaging 2 - 14 - B4B	
			Packaging 2 - 15 - B4B	
			Packaging 2 - 16 - B4B	
			Packaging 2 - 17 - B4B	

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			Packaging 2 - 18 - B4B	
			Packaging 2 - 19 - B4B	
			Packaging 2 - 20 - B4B	
			Packaging 2 - 21 - B4B	
			Packaging 2 - 22 - B4B	
			Packaging 2 - 23 - B4B	
			Packaging 2 - 24 - B4B	
			Packaging 2 - 25 - B4B	
			Packaging 2 - 26 - B4B	
			Packaging 2 - 27 - B4B	
			Packaging 2 - 28 - B4B	
			Packaging 2 - 29 - B4B	
			Packaging 2 - 30 - B4B	
			Packaging 2 - 31 - B4B	
			Packaging 2 - 32 - B4B	
			Packaging 2 - 33 - B4B	
			Packaging 2 - 34 - B4B	
			Packaging 2 - 35 - B4B	
			Packaging 2 - 36 - B4B	
			Packaging 2 - 37 - B4B	
155 QC 6	12 pcs	0.00 0.00	QC 6 - 9	
			QC 6 - 68	
			QC 6 - 61	
			QC 6 - 40	
			QC 6 - 81	
			QC 6 - 82	
				DAS 82 9-89 OCT 20 2020
180 Packaging 3-1 - Stock - B4B	12 pcs	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
				Plex 10/1/20 10:23 AM Dart.lajeunesse.mari

190 QC 21 - SA	12 pcs	0.00 0.00	Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
			QC 21 - SA - 21	DAS
			QC 21 - SA - 70	21
			QC 21 - SA - 9	9-58
			QC 21 - SA - 77	
			QC 21 - SA - 28	

OCT 21 2020

Part Op **100** - Bandsaw - Cut Blank at 22.000" *** ONE BLANK MAKES TWO PARTS***
 Descriptions: **110** - HAAS CNC Vertical Machine - 1-Machine per folio FB337 DWG REV: E FOLIO REV: AA 2-
 deburr and break all sharp edges
120 - QC2- Inspect parts off machine FAI/FAIB
130 - QC8- Inspect parts - second check
140 - Outsource process-Anodize per QSI017 4.1.10.1) - Issue P/O to ATG : _____ Hard Black Anodize and
 Prime as per Dwg 647.1500
150 - Receive & Inspect for Damage & Mat'l Certs
155 - QC6- All purchased or subcontracted products
180 - Identify as per dwg & Stock Location: _____ ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND
 REV***
190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S0.375X6.000	7075-T6S Sheet .375" Thick Plate X 6" Wide	11.0040 ft (.917 ea)	100-Bandsaw - 1	5300932 = 9.17'
				5229793 = 1.834'

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6S0.375X6.000	11	21	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Screen	0.130inches $\pm$ 0.010	0.140 0.120		
2	Screen	45.000degrees $\pm$ 0.500	45.500 44.500	Angle	
3	Screen	0.177inches + 0.005 - 0.001	0.182 0.176	Diameter	
4	Screen	0.300inches $\pm$ 0.010	0.310 0.290		
5	Screen	23.000degrees $\pm$ 0.500	23.500 22.500	Angle	
6	Screen	2.110inches $\pm$ 0.005	2.115 2.105		
7	Screen	4.220inches $\pm$ 0.005	4.225 4.215		
8	Screen	5.026inches $\pm$ 0.005	5.031 5.021		
9	Screen	0.310inches $\pm$ 0.005	0.315 0.305		
10	Screen	67.100degrees $\pm$ 0.500	67.600 66.600	Angle	
11	Screen	0.188inches + 0.005 - 0.001	0.193 0.187	Diameter	
12	Screen	12.828inches $\pm$ 0.005	12.833 12.823		
13	Screen	0.700inches + 0.005 - 0.010	0.705 0.690		
14	Screen	0.340inches + 0.000 - 0.005 2	0.350 0.335		
15	Screen	0.040inches + 0.000 - 0.010	0.040 0.030		
16	Screen	45.000degrees + 0.010 - 0.500	45.010 44.500	Angle	
17	Screen	0.380inches $\pm$ 0.010	0.390 0.370		
18	Screen	13.810inches $\pm$ 0.010	13.820 13.800		

DAS
44 20.10.01
9-89

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DART AEROSPACE LTD	Work Order:	213656
Description: Upper Deflector	Part Number:	647.1510
Inspection Dwg: 647.1500 Rev: D E PK 20.10.01		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by: <i>[Signature]</i>	Checked by: <i>[Signature]</i>	QC Inspector:
Date: <i>20/10/05</i>	Date: <i>20-10-05</i>	Date:

Engineering Approval: (If necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	14.08.28	New Issue	KJ	
B	17.01.31	Dwg Rev updated	KJ	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details:			

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	06/10/09	P. BRAVO
A	INCORPORATED ECH 02940, 04874, 04743	11/17/14	P. BRAVO
B	INCORPORATED ECH 05531	02/28/15	P. BRAVO
C	INCORPORATED ECH 05544	03/18/15	P. BRAVO
D	INCORPORATED ECH 05551	11/01/14	P. BRAVO
E	INCORPORATED ECH 04933	08/01/19	P. BRAVO

NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH PER MPP-172 SECTION 2.1, 3.3 & 4.3, 1-2 MIL MAX
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120
- 5 APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OF F/N 2 & 3 UPON ASSY
- 6 MAKE FROM 647.1513

.13 X 45.0°

SECTION A-A

Ø.177
3PL

.30 X 23.0°

DETAIL B

4.220 ± .002

2.110 ± .002

R1.00

647.1510

.38

13.81

DETAIL C

.340 +.000
-.002

.70

.04 X 45.0°
2 PL

10.27

16.58

R19.50

Ø.177

54.9°

67.1°

B

0

1.856

5.40

6.51

6.689

11.13

11.503

13.46

4.97

5.026

12.828
13.12
(13.74)

16.44

R.26

R2.75

Ø.188

9	647.1515	UPPER DEFLECTOR	△	△
7	647.1514	UPPER DEFLECTOR	△	△
6	647.1513	UPPER DEFLECTOR	△	△
A/R	5	601.2045	RTV, LOCTITE 598	
2	4	600.0523	RIVET	MS20470AD4-12
1	3	647.1512	BREAKAWAY TIP	△
1	2	647.1511	LOWER DEFLECTOR	△
1	1	647.1510	UPPER DEFLECTOR	△
X		647.1501	LOWER DEFLECTOR ASSY	

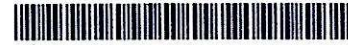
QTY	REV	PART #	DESCRIPTION	MATL	SPEC.
1	1501				
PARTS LIST					
NEXT ASSY (S)		ORIGINAL DATE 06-10-09			
647.1400		DRAWN BY J. GARDNER			
		DRAWING APPROVAL P. BRAVO			
		CONTRACT NO.			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
		TOLERANCES ARE:			
		2 PLACE DECIMALS ±.01			
		3 PLACE DECIMALS ±.005			
		ANGLES ±.3°			
		DART AEROSPACE 3030 ENTERPRISE CT. SUITE A VISTA, CA, 92081 (760)-724-5300			
		DEFLECTORS			
		10E (CAGE CODE) DWG. NO.		REV.	
		B 07MA26		647.1500 E	
		SCALE NONE		SHEET 1 OF 8	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB047284



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047284
PO Date: 10/6/20
Due Date: 10/9/20
**Purchase Order
Revision:**
Revision Date:
Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	212915	647.1911	647.1900 N/C	Bracket RH : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O: Black Anodize as per Dwg 646.3800	Firmed	-	10/9/20	10 pcs	0 pcs	10 pcs	\$10.45/pcs	\$104.50
2	210683	D4970-3	D4970 Rev C	Windshield Deflector - Upper : Certificate of Conformity Only Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg D4970 Rev. C	Firmed	-	10/9/20	8 pcs	0 pcs	8 pcs	\$35.61/pcs	\$284.88
3	213479	647.7610	647.7600	Upper Deflector : Various STC's Outsource process- Anodize per QSI017 4.1.10.1 Issue P/O to ATG : 1- Black Anodize as per Dwg 647.7600 2- PRIME AS PER DWG, SEE NOTE #7 (***DISREGARD AFTER ASSEMBLY***) Certification of Conformity is required	Firmed	-	10/9/20	12 pcs	0 pcs	12 pcs	\$12.91/pcs	\$154.92

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PURCHASE ORDER POHB047284



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	212561	D4970-3	D4970 Rev C	Windshield Deflector - Upper : Certificate of Conformity Only Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg D4970 Rev. C	Firmed X2	-	10/9/20	2 pcs	0 pcs	2 pcs	\$35.91/pcs	\$71.82
								OCT 19 2020				
5	212361	RBW1205G00332-3G-17	RBW1205G00332-3G Rev 6	Sleeve (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X4	-	10/9/20	4 pcs	0 pcs	4 pcs	\$5.32/pcs	\$21.28
								OCT 13 2020				
6	212358	RBWA353A04-02	RBWA353A04 Rev.4	Sleeve -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - -Material type; 6061T6 -Certificate of Conformity is required	Firmed X2	-	10/9/20	2 pcs	0 pcs	2 pcs	\$5.32/pcs	\$10.64
								OCT 13 2020				
7	212594	RBE350A94-3700-C-07	RBE350A94-3700-C Rev 6	Top -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-07 Rev 6 -Certificate of Conformity is required	Firmed X12	-	10/9/20	12 pcs	0 pcs	12 pcs	\$5.27/pcs	\$63.24
								OCT 20 2020				

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PURCHASE ORDER POHB047284



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	212593	RBE350A94-3700-C-05	RBE350A94-3700-C Rev 6	Bottom -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-05 Rev. 6 -Certificate of Conformity is required	Firmed X10	-	10/9/20	10 pcs	0 pcs	10 pcs	\$5.27/pcs	\$52.70
									OCT 20 2020			
9	212866	RBT18603-5	RBT18603 H-	Cup -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed X4	-	10/9/20	X pcs 4 pcs	0 pcs	1 pcs	\$5.32/pcs	\$5.32
									OCT 13 2020			
10	213442	647.7811	647.7800 Rev A	Bracket B : Various STC's Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed X10	-	10/9/20	10 pcs	0 pcs	10 pcs	\$15.36/pcs	\$153.60
									OCT 2020			
11	213441	647.7810	647.7800 Rev A	Bracket A : Various STC's Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed X12	-	10/9/20	12 pcs	0 pcs	12 pcs	\$15.36/pcs	\$184.32
									OCT 20 2020			



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PURCHASE ORDER **POHB047284**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
12	213264	SWA6A-700	SWA6A-700 3	Wire Clamp (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed - <i>X12</i>	-	10/9/20	12 pcs	0 pcs	12 pcs	\$4.16/pcs	\$49.92 <i>KE</i>
									OCT 20 2020			
13	213593	RBEL135M-2905-101-15	RBEL135M-2905-101 Rev 9	Clamp Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to Groupe Altech; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed - <i>X10</i>	-	10/9/20	6 pcs	0 pcs	6 pcs	\$5.32/pcs	\$31.92 <i>KE</i>
									OCT 13 2020			
14	213152	D5046-041	D5046	Co-Pilot Collective Head Assembly (205) Various STC's (Outsource process-Anodize per QSI017 4.1.10.1)	Firmed - <i>X1</i>	-	10/9/20	1 pcs	0 pcs	1 pcs	\$5.32/pcs	\$5.32 <i>KE</i>
									OCT 13 2020			
15	212916	647.2112	647.2100	Upper U Channel Various STC's Issue P/O to ATG: 1- Black Anodize as per Dwg 647.9300	Firmed - <i>X8</i>	-	10/9/20	8 pcs	0 pcs	8 pcs	\$12.11/pcs	\$96.88 <i>KE</i>
									OCT 20 2020			

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K6A 1K7
Canada

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PURCHASE ORDER POHB047284



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
16	213544	D2055	D2055	Clamp : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1), Issue P/O: ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2 C OF C IS REQUIRED	Firmed X12	-	10/9/20	12 pcs	0 pcs	12 pcs	\$5.32/pcs	\$63.84
								OCT 13 2020				
17	213656	647.1510	647.1500 Rev E	Upper Deflector : Various STC's Outsource process-Anodize per QSI017 4.1.10.1) - Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.1500	Firmed X12	-	10/9/20	12 pcs	0 pcs	12 pcs	\$21.51/pcs	\$258.12
								OCT 20 2020				
			DAS 82 9-89									
18	200290	RBE350A93-3302-02-5	RBE350A93-3302-02 Rev M	Extension Handle (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O; - RE-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X12	-	10/9/20	12 Ea	0 Ea	12 Ea	\$5.27/Ea	\$63.24
								OCT 20 2020				
Grand Total:												\$1,676.46

Plex 10/7/20 3:31 PM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB047284



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

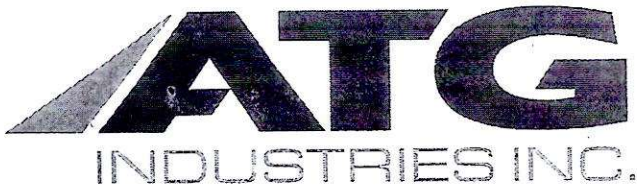
A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Please ensure to send the related invoice to hby_ap@dartaero.com.

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Pack List

Number: 920956

Date: 19-Oct-20

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
10 ea	Part: 647.7811 BRACKET B Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28255 PO: POHB047284	Rev: A Expiry Date: 5/16/20 Line: 10	✓
12 ea	Part: 647.7810 Bracket A Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28256 PO: POHB047284	Rev: A Expiry Date: 5/16/20 Line: 11	✓
8 ea	Part: 647.2112 Upper U Chanel Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5-4.5mils) Primer per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (6-9 mils) per drawing Batch/Lot#: 5286641 Job: 28260 PO: POHB047284	Rev: D Expiry Date: 5/16/20 Line: 15	✓

Made in Canada.

RECEIVED
OCT 19 2020
DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920956

Date: 19-Oct-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
12 ea	Part: 647.1510 Upper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28262 PO: POHB047284	Rev: E	U
8 ea	Part: D4970-3 Windshield Deflector - Upper Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28247 PO: POHB047284	Rev: C	U
12 ea	Part: 647.7610 Upper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5286641 Job: 28248 PO: POHB047284	Rev: N/C	U
2	Part: D4970-3	Rev: C	U

Made in Canada.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920956

Date: 19-Oct-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
ea	Windshield Deflector - Upper Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28249 PO: POHB047284	Expiry Date: 5/16/22 Line: 4	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>OCT 19 2020</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			